

## **TECHNICAL DATA SHEET**

## **Compounded Polyolefin**

TC 20 i12

## **Product Description**

A number series with just a C or T at the beginning indicates that the material is made from original materials. We can then add other components such as dye, anti-statics, etc. to this material according to the customer's requirements. We achieve 100% quality and the technical properties of this material are 100% consistent.

A number series with an RC or RT means that this material is made from PP recyclate plus individual Talc or CACO3 filler as the raw input materials.

Product Characteristics			
Typical Properties	Method	Value	Unit
Physical			
Density	ISO 1183	0,9	g/cm <sup>3</sup>
Melt flow rate (MFR) (230 °C/2,16kg)	ISO 1133	16	g/10 min
Melt volume rate (MVR) (230 °C/2,16kg)	ISO 1133	13.5	cm <sup>3</sup> /10min
Mechanical			
Tensile modulus (Secant)	ISO 527-1, -2	2300	MPa
Tensile Stress at Yield (50mm/min)	ISO 527-1, -2	26	MPa
Tensile Strain at Yield (50mm/min)	ISO 527-1, -2	4,7	%
Flexural modulus (Secant)	ISO 178	2000	MPa
Impact			
Charpy notched impact strength (23 °C)	ISO 179	4	Kj/m <sup>2</sup>
Charpy notched impact strength (-20 °C)	ISO 179	3	Kj/m <sup>2</sup>
Hardness			
Ball indentation hardness (H 358/30)	ISO 2039-1	55	MPa
Thermal			
Heat deflection temperature A (1.80 Mpa) Unannealed	ISO 75A-1	56	°C
Vicat softening temperature	ISO 306		
B120		155	°C

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## **SPECIFICATIONS**

Kódy:	REMILEN	TC	20	1 12
TALCUM				
HOMOPOLYMER				
% ADITIVES				
INJECTING (i) EXTRUSION (x)				
MFI				